

Major



Inclined Moulder

Use

The Major moulder is a machine designed to mould and extend dough pieces. With its variants and options, it fits on a stand, dough piece rest, table and out-feed conveyor, and fully integrates into semi-automatic and automatic first prover units.

Centred by an infeed gutter, the dough piece is easily and accurately laminated and moulded through two antiadhesive coated cylinders, then rolled under a load conveyor. The smooth and gradual moulding process is carried out between two wool felt conveyor belts rotating in reverse direction. Grouping the controls and safety features favours a using comfort. Easy setting thanks to human oriented handles fitted with indicators. Low noise level (58 dBA) favours good working atmosphere

Construction

- Cast aluminium frame
- Fired, epoxy painted cladding and in-feed chute
- ABS casing
- Grooved belt drive
- Quiet running
- NF HSA label
- Moulding belt 100 % pure wool treated with water repellent
- Specification depending on use
- Right-hand control as standard
- Optional left-hand electrical controls, pinning and stretching
- Electrical control box on MANU and Standard model, optional on MADA and Auto
- Supply voltage : 3 PH + N 400 V 50 Hz


Reference	Model
29800333	Major Manu
29800373	Major Auto

Options

Reference	Description
	Electrical control for Major Auto (to be provided on installation made before 1 July 96, on ECP proofer or concurrent)
29800831	Felt drying fan only for RTM intermediate proofer
29800431	Manual and electrical control on the left

Accessories

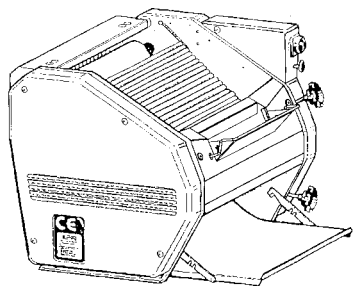
Reference	Description
29800401	Stand with castors
29800601	Stand packed with 6 wooden planks
29800811	Major auto moulder control extension located at left

Machine complies with  regulations

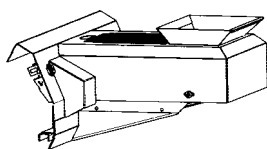


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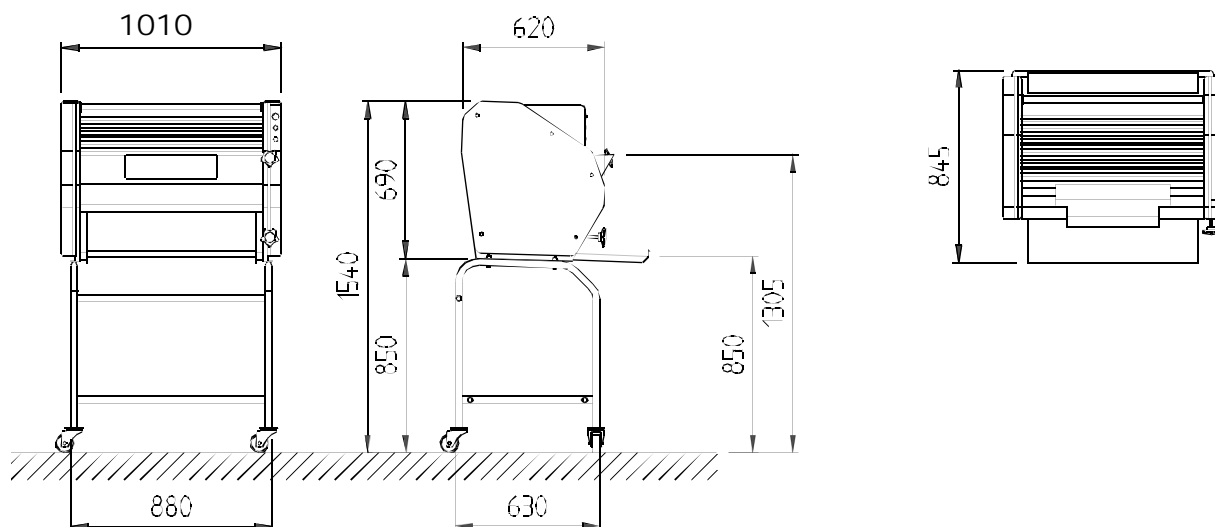
Major moulder



Major manu



Auto



General features

Model	Major Manu	Major Auto
Reference	29800333	29800373
Possible combination	On stand, table, first prover	On RTM provers
Electrical control	Yes	Optional
Dough piece loading	manual	Yes
	automatic	Yes
Safety dev	touch bar	Yes
Safety dev	touch bar	No
Feed conveyor 450 mm	No	Yes
Dough piece out-feed	on trays	Yes
	on out-feed belt	No
Performances	1500 p/h	1800 p/h
Dough piece weight	mini to maxi	80 to 1000 g
Dough piece weight	80 to 1000 g	80 to 1000 g
Motor power	0.55 kW	0.55 kW
Dimensions and weight		
Width x depth	1010 x 800 mm	1010 x 1250 mm
Height	690 mm	690 mm
Loading height	1350 mm	1450 mm
Output height	880 mm	940 mm
Net weight	132 kg	150 kg

Packing

	Model	Major Manu	Major Auto
Land	Width	1030 mm	1030 mm
	Length	880 mm	880 mm
	Height	890 mm	1300 mm
	Weight	160 kg	180 kg
Sea (Crate)	Model	Major Manu	Major Auto
	Width	1110 mm	1110 mm
	Length	1050 mm	1050 mm
	Height	980 mm	1300 mm
	Weight	210 kg	240 kg